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b1 ~~8~~ (Amended) A special tile created from a basic tile according to the procedure for the manufacture of a special tile defined in claim 1, wherein said special tile includes a front surface with a decoration and a finish determined in the basic tile manufacture's plant, and at least one chamfered, beveled or rounded edge, which defines the worked profile, preferably with a 'bird's beak', cold painted with a painting product to obtain a surface finish which is generally similar to or coordinated with the decoration and the finishing on the front surface.